



LEE'S GRINDING, INC.

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PRODUCTION EQUIPMENT LIST

ID GRINDERS

Capacity Range: .125 to 10.00" diameter

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Cincinnati Milacron	Heald 2EF73	46073
Cincinnati Milacron	Heald 2EF73	46272
Okuma	GI-20 CNC (4 Spindle)	0133
Studer	S140 CNC (2 Spindle)	024.0004.70.001
Studer	S122 CNC (3 Spindle)	1052-0009
Micron	MIG-1011-WS2G-HS (3 Spindle)	

OD GRINDERS

Capacity Range: .050 to 17.50" diameter x 40" length

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Landis	1R 10x20 Universal	875-30
Landis	2R 10x24 Universal w/ ID Attachment	877-12
Landis	1R CNC 10x20 Straight	906-13
Landis	1R CNC 10x20 Angle	906-11
Okuma	GU-24S CNC 9x12 Universal w/ ID Attachment	0045
Studer	40 CNC 17.5 x 40 Universal w/ (2) OD Wheels & ID Spindle	011.0320.90.054
Studer	ECO 1000 CNC 13.5 x 40 Universal	026.0141
Studer	S33 (185)	1027-1112

CENTERLESS GRINDERS

Capacity Range: .050 to 4.50" diameter

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Cincinnati Milacron	OM Centerless	2M2H5A-107
Cincinnati Milacron	107-4 Centerless (Rebuilt 1999)	1M1H5H-18
Cincinnati Milacron	CINCO 15 Centerless	9M8H5S-74
Cincinnati Milacron	RK220-8 CNC Centerless w/ Rotary Diamond dresser	9163A0194-0013

CRUSH FORM GRINDERS

Capacity Range: .050 to 3.00" diameter

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Sheffield Machine	#10 CNC Form Grinder	5-0963-0394
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Sheffield Machine	#10 CNC Form Grinder	5-0961-0394
Sheffield Machine	#10 CNC Form Grinder	5-0962-0394
Sheffield Machine	#10 CNC Form Grinder	5-0512-0876

INTERNAL HONES

Capacity Range: .060 to 2.50" diameter

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Sunnen Hone	1600	42814
Sunnen Hone	MBC 1800D	81091
Sunnen Hone	MBC 1800D	81399
Sunnen Hone	MBC 1805D	2N1-91390
Sunnen Hone	MBC 1805D	2N1-91403
Sunnen Hone	ML-5000-D w/Automatic Size Control	4E1-1167

CYLINDRICAL LAPPER

Capacity Range: .125 to .750" diameter

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Peter Wolters	Cylindrical Lap	147-221-421-30

EDM

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Charmilles	RoboForm 22 CNC Sinker W/16 Station Tool Changer	230150
Charmilles	FORM E 350	395-900218-1480
Agie Charmilles	AGIE DRILL	106-010
Agie Charmilles	AGIE Drill EDM Drill 20	397.900.157.0170
Belmont (060-6)	SY-CNC2535 (Fast Hole)	FY112535070
Belmont (060-8)	SY-CNC2535 (Fast Hole)	AY182535T371
Belmont (060-10)	SY-CNC-2535T (Fast Hole)	DY192535T422
Belmont (060-12)	SY-CNC-2535T (Fast Hole)	DY192535T421

MACHINING - TURNING & MILLING

<u>Manufacturer</u>	<u>Model</u>	<u>Serial No.</u>
Citizen (M-04)	CINCOM A32 TYPE VII Swiss Turn Lathe	V14181
Citizen (M-07)	CINCOM A20-3F7 Swiss Turn Lathe	AF5360
Citizen (M-06)	CINCON L20e-2m8 Swiss Turn Lathe	QF0450
Citizen (M-08)	CINCOM A32-2n72 Swiss Turn Lathe	V25242
Citizen (M-09)	CINCOM L20e-2m8 Swiss Turn Lathe	QF6704
Citizen (M-10)	CINCOM L20e-2M8 Swiss Turn Lathe	QF6886

Citizen (M-11)

CINCOM L32-1M8

V36053

Hardinge

Swiss Turn Lathe

Hardinge

QUEST 6/42 Lathe (w/Tailstock)

QC-249

HAAS

QUEST 6/42 Lathe (w/Sub Spindle)QC-558

DT-1 Drill/Tap Center

1083246

MISCELLANEOUS

Manufacturer

Model

Serial No.

JET

JTM-4VS Turret Milling Machine

6120951

Sheffield Machine

122VA Roll Grinder

5-0064-870

COMCO

MB1005 Micro Blaster

9498

Blue M

CW-150F-2 Stress Relieve Oven

C7-200

Telesis

Pinstamp Marking System

1235

Trump

TMP6100/090 w/12" x 6" Marking Area

Trumark Station 5000

E1052A0082

Laser Marking System

EX-CELL-O

Thread Grinder